

## PRODUCT INFO

# HSS PANEL DRILL BITS

## SN222 SERIES

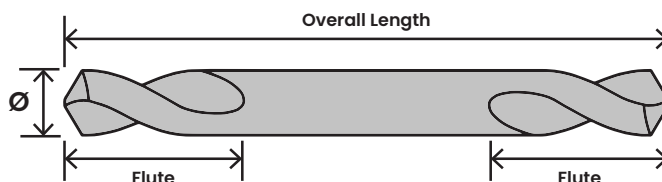


### DESCRIPTION

Sutton HSS Double Ended Panel Drill Bits are engineered for drilling rivet holes in flat and curved panels used in sheet metal fabrication. Their double-ended design enhances drill life, while a 135° self-centering point minimizes wandering, making them ideal for thin materials. With a flute length suited for shallow hole drilling up to 1.25mm x diameter, they are made from M2 High Speed Steel, providing strength, heat, and wear resistance. The bright finish suits general applications in sheet metal, steel, aluminum, and plastic. Ensure chuck jaws are fully tightened for optimal performance.

### APPLICATION

Ideal for general purpose drilling such as sheet metal, steel, aluminum, and plastic.



SKU	BARCODE	DIAMETER	LENGTH	FLUTE	POINT ANGLE	RIVET SIZE	PACKAGING	WEIGHT
SN222-30	93223195	#30 (3.26mm)	54mm	15.9mm	135°	1/8"	2 on card	7g
SN222-20	93223201	#20 (4.09mm)	54mm	15.9mm	135°	4mm & 5/32"	2 on card	10g
SN222-11	93223218	#11 (4.85mm)	54mm	15.9mm	135°	3/16"	2 on card	13g